# VAV terminal units Type TVR



Universal controller



Compact controller



Easy controller



Tested to VDI 6022



# For the most diverse applications regarding standard volume flow rate ranges

Circular VAV terminal units for standard applications regarding the supply air or extract air control in variable air volume systems

- Suitable for the control of volume flow rate, room pressure or duct pressure
- Electronic control components for different applications (Easy, Compact, Universal, and LABCONTROL)
- High control accuracy even with upstream bend (R = 1D)
- Suitable for airflow velocities up to 13 m/s
- Closed blade air leakage to EN 1751, up to class 4
- Casing air leakage to EN 1751, class C

Optional equipment and accessories

- Acoustic cladding for the reduction of case-radiated noise
- Secondary silencer Type CA, CS or CF for the reduction of air-regenerated noise
- Hot water heat exchanger Type WL and electric air heater Type EL for reheating the airflow

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# VAV terminal units General information

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Application	Application		ifferential pressure sensor with 3 mr
	<ul> <li>Circular VARYCONTROL VAV Type TVR for the precise sup</li> </ul>		g holes (resistant to dust and
	air flow control in variable air		et-up or programming and
	<ul> <li>Closed-loop volume flow con</li> </ul>		mic function testing
	external power supply		ow rate can be measured and
	<ul> <li>For controlling, restricting, or</li> </ul>		ently adjusted on site; additional
	airflow in air conditioning sys		nt tool may be necessary
	<ul> <li>Shut-off by means of switchir</li> </ul>		
	supplied by others)	Nominal siz	2es
		– 100, 125,	160, 200, 250, 315, 400
	Special characteristics		
Description	<ul> <li>Variants</li> <li>TVR: VAV terminal unit</li> <li>TVR-D: VAV terminal unit with cladding</li> <li>TVR-FL: VAV terminal unit with ends</li> <li>TVR-D-FL: VAV terminal unit cladding and flanges on both</li> <li>Units with acoustic cladding a secondary silencer Type CA, demanding acoustic requirem</li> </ul>	th flanges on both with acoustic – Compact of actuator with acoustic – Universal of and/or a applicatio CS or CF for – LABCON	troller: Compact unit consisting of with potentiometers, differential transducer and actuator controller: Compact unit consisting differential pressure transducer and controller: Controller, differential transducer and actuators for special ons TROL: Control components for air nent systems
	<ul> <li>Acoustic cladding cannot be</li> </ul>		_
	Construction	Accessories	
	Construction – Galvanised sheet steel		hing flanges for both ends eals on both ends (factory fitted)
		•	ais on both enus (lactory litted)
	<ul> <li>P1: Powder-coated, silver gre</li> <li>A2: Stainless steel</li> </ul>	Useful addi	tions
	- AL. Stailless Steel		ry silencer Type CA, CS or CF for
	Parts and characteristics		ng acoustic requirements
	<ul> <li>Ready-to-commission unit wl</li> </ul>		nanger Type WL
	mechanical parts and control		ir heater Type EL
	<ul> <li>Averaging differential pressure</li> </ul>		<u>, , , , , , , , , , , , , , , , , , , </u>
	volume flow rate measureme		on features
	<ul> <li>Damper blade</li> </ul>	– Circular c	asing
	<ul> <li>Factory-assembled control control</li></ul>		itable for circular ducts to EN 1506
	complete with wiring and tubi	ing EN 13180	
	<ul> <li>Aerodynamic function testing</li> </ul>	on a special test - Spigot wit	th groove for lip seal
	rig prior to shipping of each u	nit – Position o	of the damper blade indicated
	<ul> <li>Set-up data is given on a labe</li> </ul>	el or volume flow externally	at shaft extension
	rate scale affixed to the unit	– TVR-FL: F	Flanges to EN 12220
	<ul> <li>High control accuracy (even)</li> </ul>	with upstream	nd surfaces
	bend $R = 1D$ )		
			sheet steel construction

#### Attachments

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- Casing and damper blade made of galvanised

sheet steel

# VAV terminal units General information

- Damper blade seal made of TPE plastic
- Aluminium sensor tubes
- Plastic bearings

#### Powder-coated construction (P1)

- Casing made of galvanised sheet steel, powder-coated
- Damper blade and shaft made of stainless steel 1.4301
- Sensor tubes made of aluminium, powdercoated

Stainless steel construction (A2)

- Casing, damper blade and shaft made of stainless steel 1.4301
- Sensor tubes made of aluminium, powdercoated

Variant with acoustic cladding (-D)

- Acoustic cladding made of galvanised sheet steel
- Rubber profile for the insulation of structureborne noise
- Lining is mineral wool

Mineral wool

- To EN 13501, fire rating class A1, noncombustible
- RAL quality mark RAL-GZ 388
- Biosoluble and hence hygienically safe according to the German TRGS 905 (Technical Rules for Hazardous Substances) and EU directive 97/69/EG

#### Standards and guidelines

- Hygiene conforms to VDI 6022
- Closed blade air leakage to EN 1751, class 4 (nominal size 100, class 2; nominal sizes 125 and 160, class 3)
- Nominal sizes 100, 125, and 160 meet the general requirements, nominal sizes 200 – 400 meet the increased requirements of DIN 1946, part 4, with regard to the acceptable closed blade air leakage
- Casing air leakage to EN 1751, class C

#### Maintenance

 Maintenance-free as construction and materials are not subject to wear

#### **Functional description**

The VAV terminal unit is fitted with a differential pressure sensor for measuring the volume flow rate.

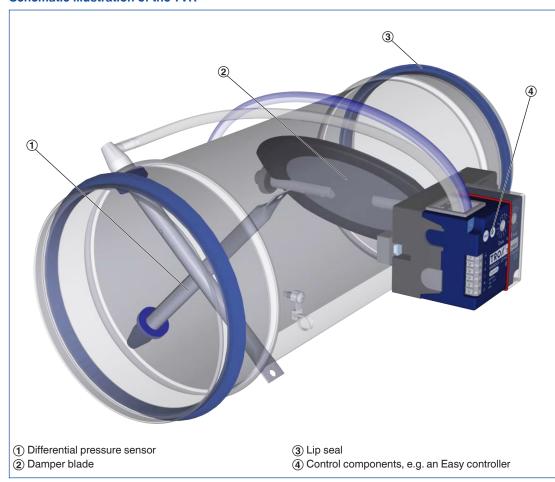
The control components (attachments) include a differential pressure transducer that transforms the differential pressure (effective pressure) into an electric signal, a controller, and an actuator; the control functions can be achieved with an Easy

#### Schematic illustration of the TVR

controller, with a Compact controller, or with individual components (Universal or LABCONTROL).

For most applications, the setpoint value comes from a room temperature controller.

The controller compares the actual value with the setpoint value and alters the control signal of the actuator if there is a difference between the two values.



Nominal sizes	100 – 400 mm
Volume flow rate range	10 – 1680 l/s or 36 – 6048 m³/h
Volume flow rate control range (unit with dynamic differential pressure measurement)	Approx. 10 to 100% of the nominal volume flow rate
Minimum differential pressure	5 – 90 Pa
Maximum differential pressure	1000 Pa
Operating temperature	10 – 50 °C

#### Volume flow rate ranges

The minimum differential pressure of VAV terminal units is an important factor in designing the ductwork and in rating the fan including speed control. Sufficient duct pressure must be ensured for all operating conditions and for all control units. The measurement points for fan speed control must be selected accordingly.

The volume flow rates given for VAV terminal units depend on the nominal size and on the control component (attachment) that is installed. The table gives the minimum and maximum values for a VAV terminal unit. Some control components may only have a limited volume flow rate range. This applies in particular to control components with a static differential pressure transducer. For volume flow rate ranges for all control components refer to our Easy Product Finder design programme.

#### TVR, volume flow rate ranges and minimum differential pressures

	ý		1	2	3	4	ΔŲ
Nominal	, v	/		Δp <sub>s</sub>	t min		Δv
size	l/s	m³/h	Pa	Pa	Pa	Pa	± %
	10	36	5	5	5	5	15
100	40	144	15	15	20	20	8
100	65	234	35	40	45	50	7
	95	342	70	85	95	105	5
	15	54	5	5	5	5	15
125	60	216	15	20	20	20	7
	105	378	45	50	55	60	6
	150	540	90	100	110	115	5
	25	90	5	5	5	5	15
160	100	360	15	15	15	15	8
	175	630	35	40	45	45	7
	250	900	70	80	85	95	5
	40	144	5	5	5	5	15
200	160	576	15	15	15	15	7
	280	1008	35	35	40	40	5
	405	1458	65	70	75	80	5
	60	216	5	5	5	5	15 7
250	250 430	900	10	10	10	15 35	
	430 615	1548 2214	25 45	25 50	30 55	35 65	5 5
	100	360	45 5	50	55	5	15
	410	1476	5	10	10	10	7
315	720	2592	15	20	20	20	6
	1030	3708	30	35	40	40	5
	170	612	5	5	5	5	15
	670	2412	5	5	5	5	7
400	1175	4230	15	15	15	15	6
	1680	6048	25	30	30	35	5

1 TVR

2 TVR with secondary silencer CS/CF, insulation thickness 50 mm, length 500 mm

 $\bar{(3)}$  TVR with secondary silencer CS/CF, insulation thickness 50 mm, length 1000 mm

(4) TVR with secondary silencer CS/CF, insulation thickness 50 mm, length 1500 mm

Quick sizing tables provide a good overview of the room sound pressure levels that can be expected. Approximate intermediate values can be interpolated. Precise intermediate values and spectral data can be calculated with our Easy Product Finder design programme. The first selection criteria for the nominal size are the actual volume flow rates  $\dot{V}_{min}$  and  $\dot{V}_{max}$ . The quick sizing tables are based on generally accepted attenuation levels. If the sound pressure level exceeds the required level, a larger air terminal unit and/or a silencer is required.

#### TVR, Sound pressure level at differential pressure 150 Pa

			Ai	r-regenei	ated nois	se	Case-radia	ated noise
Nominal size	Ý	Ý	1	2	3	4	1	5
Nominal Size			L <sub>PA</sub>		L <sub>PA1</sub>		L <sub>PA2</sub>	L <sub>PA3</sub>
	l/s	m³/h				dB (A)		
	10	36	32	20	<15	<15	<15	<15
100	40	144	45	36	28	26	25	18
100	65	234	51	41	33	31	31	24
	95	342	54	42	33	31	36	27
	15	54	33	22	<15	<15	<15	<15
125	60	216	45	36	30	28	25	17
125	105	378	49	40	34	32	31	21
	150	540	52	41	34	32	35	24
	25	90	40	28	20	16	20	<15
160	100	360	47	39	34	31	28	19
100	175	630	50	42	37	34	32	23
	250	900	53	44	39	36	37	28
	40	144	40	31	23	20	20	<15
200	160	576	47	40	34	33	29	15
200	280	1008	50	44	40	38	32	21
	405	1458	54	45	39	38	38	25
	60	216	37	28	22	20	20	<15
250	250	900	47	40	34	33	35	18
	430	1548	48	42	38	37	37	25
	615	2214	52	44	38	37	42	29
	105	378	42	35	28	25	28	<15
315	410	1476	47	42	35	34	39	21
••••	720	2592	49	44	39	38	42	28
	1030	3708	53	48	42	41	46	35
	170	612	43	36	30	26	30	<15
400	670	2412	44	38	32	30	37	21
	1175	4230	47	42	36	35	41	29
	1680	6048	50	44	38	37	46	33

① TVR

(2) TVR with secondary silencer CS/CF, insulation thickness 50 mm, length 500 mm

3 TVR with secondary silencer CS/CF, insulation thickness 50 mm, length 1000 mm 4 TVR with secondary silencer CS/CF, insulation thickness 50 mm, length 1500 mm

5 TVR-D

This specification text describes the general properties of the product. Texts for variants can be generated with our Easy Product Finder design programme.

Circular VAV terminal units for variable and constant air volume systems, suitable for supply or extract air, available in seven nominal sizes. High control accuracy (even with upstream bend R = 1D).

Ready-to-commission unit which consists of the mechanical parts and the electronic control components. Each unit contains an averaging differential pressure sensor for volume flow rate measurement and a damper blade. Factory assembled control components complete with wiring and tubing.

Differential pressure sensor with 3 mm measuring holes (resistant to dust and pollution) Spigot with groove for lip seal, suitable for connecting ducts according to EN 1506 or EN 13180.

Position of the damper blade indicated externally at shaft extension.

Closed blade air leakage to EN 1751, class 4 (nominal size 100, class 2; nominal sizes 125 and 160, class 3).

Casing air leakage to EN 1751, class C.

#### **Special characteristics**

- Integral differential pressure sensor with 3 mm measuring holes (resistant to dust and pollution)
- Factory set-up or programming and aerodynamic function testing
- Volume flow rate can be measured and subsequently adjusted on site; additional adjustment tool may be necessary

#### Materials and surfaces

Galvanised sheet steel construction

- Casing and damper blade made of galvanised sheet steel
- Damper blade seal made of TPE plastic
- Aluminium sensor tubes
- Plastic bearings

Powder-coated construction (P1)

- Casing made of galvanised sheet steel, powder-coated
- Damper blade and shaft made of stainless steel 1.4301
- Sensor tubes made of aluminium, powdercoated

Stainless steel construction (A2)

- Casing, damper blade and shaft made of stainless steel 1.4301
- Sensor tubes made of aluminium, powdercoated

Variant with acoustic cladding (-D)

- Acoustic cladding made of galvanised sheet steel
- Rubber profile for the insulation of structure-

#### borne noise

Lining is mineral wool

#### Mineral wool

- To EN 13501, fire rating class A1, noncombustible
- RAL quality mark RAL-GZ 388
- Biosoluble and hence hygienically safe according to the German TRGS 905 (Technical Rules for Hazardous Substances) and EU directive 97/69/EG

#### Construction

- Galvanised sheet steel
- P1: Powder-coated, silver grey (RAL 7001)
- A2: Stainless steel

#### **Technical data**

- Nominal sizes: 100 to 400 mm
- Volume flow rate range: 10 to 1680 l/s or 36 to 6048 m<sup>3</sup>/h
- Volume flow rate control range (unit with dynamic differential pressure measurement): approx. 10 to 100 % of the nominal volume flow rate
- Minimum differential pressure: 5 90 Pa
- Maximum differential pressure: 1000 Pa

#### Attachments

Variable volume flow control with electronic Easy controller to connect an external control signal; actual value signal can be integrated into the central BMS.

- Supply voltage 24 V AC/DC
- Signal voltages 0 10 V DC
- Possible override controls with external switches using volt-free contacts: CLOSED, OPEN, V<sub>min</sub> and V<sub>max</sub>
- Potentiometers with percentage scales to set the volume flow rates  $\dot{V}_{\text{min}}$  and  $\dot{V}_{\text{max}}$
- The actual value signal relates to the nominal volume flow rate such that commissioning and subsequent adjustment are simplified
- Volume flow rate control range: approx. 10 – 100 % of the nominal volume flow rate
- Clearly visible external indicator light for signalling the functions: Set, not set, and power failure

Electrical connections with screw terminals. Double terminals for looping the supply voltage, i.e. for the simple connection of voltage transmission to the next controller.

#### Sizing data

- [m³/h]
- Δp<sub>st</sub> \_\_\_

[Pa]

Air-regenerated noise

# VAV terminal units Specification text

L<sub>PA</sub>\_\_\_\_\_ [dB(A)]

\_

#### TVR, TVR/.../Easy



#### 1 Type

TVR VAV terminal unit

#### 2 Acoustic cladding

- No entry: none
- D With acoustic cladding

#### 3 Material

- No entry: galvanised sheet steel
- P1 Powder-coated (RAL 7001), silver grey
- A2 Stainless steel

#### 4 Flange

- No entry: none
- FL Both ends (not for TVR-D-P1)

#### 5 Nominal size [mm]

- 100
- 125
- 160
- 200
- 250
- 315 400

#### 6 Accessories

- No entry: none
- D2 Lip seals on both endsG2 Matching flanges for both ends

#### 7 Attachments (control component)

- Example
- Easy Compact controller
- BC0 Compact controller
- B13 Universal controller

#### 8 Operating mode

- E Single
- M Master
- S Slave
- F Constant value
- A Differential pressure control extract air
- Z Differential pressure control supply air

#### 9 Signal voltage range

- For the actual and setpoint value signals
- 0 0 10 V DC
- 2 2 10 V DC

# 10 Volume flow rates [m<sup>3</sup>/h or l/s], differential pressure [Pa]

 $\dot{V}_{min} - \dot{V}_{max}$  for factory setting  $\Delta p_{min}$  for factory setting (operating modes A, Z)

#### 11 Damper blade position

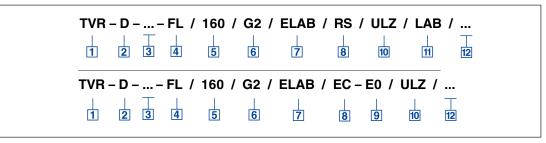
	Only with spring return actuators
NO	Power off to open

NC Power off to close

#### Order example: TVR/200/D2/BC0/E0/500-1200 m3/h

Acoustic cladding	Without
Material	Galvanised sheet steel
Flange	Without
Nominal size	200 mm
Accessories	Lip seals on both ends
Attachment	Compact controller
Operating mode	Single
Signal voltage range	0 – 10 V DC
Volume flow rate	500 – 1200 m³/h

#### TVR with EASYLAB for room control and single operation



#### 1 Type

TVR VAV terminal unit

#### 2 Acoustic cladding

- No entry: none
- **D** With acoustic cladding

#### 3 Material

- No entry: galvanised sheet steel
- P1 Powder-coated (RAL 7001), silver grey
- A2 Stainless steel

#### 4 Flange

No entry: noneFL Both ends (not for TVR-D-P1)

#### 5 Nominal size [mm] D<sub>N</sub>

#### 6 Accessories

- No entry: none
- D2 Lip seals on both ends
- G2 Matching flanges for both ends

#### 7 Attachments (control component)

ELAB EASYLAB controller TCU3 with fastrunning actuator

#### 8 Equipment function

Room control

- **RS** Supply air control (Room Supply)
- **RE** Extract air control (Room Exhaust)
- **PC** Differential pressure control

#### Single operation

- SC Supply air controller
- EC Extract air controller

#### 9 External volume flow rate setting

- Only for single operation
- E0 Voltage signal 0 10 V DC
- E2 Voltage signal 2 10 V DC
- 2P On-site switch contacts for 2 switching steps
- 3P On-site switch contacts for 3 switching steps
- F Volume flow rate constant value, without signalling

#### 10 Module expansions

Option 1: Power supply No entry: 24 V AC

- U EM-TRF-USV for 230 V AC, provides uninterruptible power supply Option 2: Communication interface No entry: none
- L EM-LON for LonWorks FTT-10A
- B EM-BAC-MOD-01 for BACnet MS/TP
- M EM-BAC-MOD-01 for Modbus RTU
- I EM-IP for BACnet/IP, Modbus/IP and webserver
- R EM-IP with real time clock Option 3: Automatic zero point correction No entry: none
- Z EM-AUTOZERO with solenoid valve

#### **11** Additional functions

- Only for room control (equipment function) RMF has been deactivated
- LAB Extract air led system (laboratories)
- CLR Supply air led system (clean rooms)
- Raum management function is active LAB-RMF Extract air led system (LAB)
- CLR-RMF Supply air led system (CLR)

#### 12 Operating values [m<sup>3</sup>/h or l/s, Pa]

For equipment function 'room control' with additional function RMF

Total room extract air/supply air

- V<sub>1</sub>: Standard mode
- $\dot{V}_2$ : Reduced operation
- V<sub>3</sub>: Increased operation
- $\dot{V}_4$ : Constant room supply air
- V<sub>5</sub>: Constant room extract air
- V<sub>6</sub>: Supply air/extract air difference

 $\Delta p_{set}$ : Setpoint (only with pressure control) For equipment function 'single operation'

- E0, E2:  $\dot{V}_{min} / \dot{V}_{max}$
- 2P:  $\dot{V}_1 / \dot{V}_2$
- 3P:  $\dot{V}_1 / \dot{V}_2 / \dot{V}_3$
- F: V<sub>1</sub>

Useful additions

Room control panel BE-LCD-01 40-character display

### TVR with EASYLAB for fume cupboard control

1 2 3 4 5 6	7	8 9	10
Туре	<b>9</b> Ex	pansion modules	
VR VAV terminal unit		Option 1: Supply v	oltage
Acoustic cladding	т	No entry: 24 V AC EM-TRF for 230 V	AC
No entry: none	U U		30 V AC, provides
With acoustic cladding	-	uninterruptible pov	
Material		Option 2: Commur	nication interface
No entry: galvanised sheet steel Powder-coated (RAL 7001), silver grey		No entry: none	
2 Stainless steel	L	EM-LON for LonW	
	В		for BACnet MS/TP
Flange	M	EM-BAC-MOD-01	
No entry: none	I	EM-IP for BACnet/ webserver	ir, woodus/ip and
Both ends (not for TVR-D-P1)	R	EM-IP with real tim	ne clock
Nominal size [mm]			
00			ic zero point correction
25	z	No entry: none EM-AUTOZERO S	alanaid valua far
60 00	2	automatic zero poi	
50		automatic zero por	
15		Option 4: Lighting	
00		No entry: none	
	S		socket for the connectior
Accessories			witching the lighting on/
No entry: none		off using the contro EM-TRF or EM-TR	
<ul><li>2 Lip seals on both ends</li><li>2 Matching flanges for both ends</li></ul>			1-00vj
	<b>10</b> Op	perating values [m³/h	
] Attachments (control component)			equipment function
LAB EASYLAB controller TCU3 with fast-		VS: V <sub>min</sub> – V <sub>max</sub>	
running actuator		DS: $\dot{V}_{min} - \dot{V}_{max}$	
] Equipment function		DV: $\dot{V}_{min} - \dot{V}_{max}$ 2P: $\dot{V}_1 / \dot{V}_2$	
With face velocity transducer		3P: $\dot{V}_1 / \dot{V}_2 / \dot{V}_3$	
H-VS Face velocity control		F: V <sub>1</sub>	
With sash distance sensor		·	
H-DS Linear control strategy	Usef	ul additions	
H-DV Safety-optimised control strategy With switching steps for on-site switch			ume cupboard controller, unctions of the control
contacts		system according	
H-2P 2 switching steps	BE-S	EG-** OLED display	
H-3P 3 switching steps		CD-01 40-character	
Without signalling			-
H-F Volume flow rate constant value			

### Order example: TVR/200/D2/ELAB/FH-2P/200-700

Acoustic cladding	Without
Nominal size	200 mm
Accessories	Lip seals on both ends
Attachments	EASYLAB controller TCU3 with fast-running actuator
Equipment function	Two switching steps

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## PD - TVR - 11

#### VAV terminal unit, variant TVR

VAV terminal unit, variant TVR-D



#### TVR

- VAV terminal unit for the control of variable air

volume flow ratesSpigot to make connections to the ducting

#### **TVR-D**

- VAV terminal unit with acoustic cladding for the control of variable air volume flows
- For rooms where the case-radiated noise of the unit is not sufficiently reduced by a false ceiling
- The circular ducts for the room under consideration must have adequate acoustic insulation (provided by others) on the fan and room ends

With flanges on both ends to make detachable

Acoustic cladding cannot be retrofitted

#### TVR-FL

VAV terminal unit for the control of variable air volume flow rates

- VAV terminal unit with acoustic cladding for the

- With flanges on both ends to make detachable

- For rooms where the case-radiated noise of the

unit is not sufficiently reduced by a false ceiling

control of variable air volume flows

connections to the ducting

- The circular ducts for the room under consideration must have adequate acoustic insulation (provided by others) on the fan and
- room ends

  Acoustic cladding cannot be retrofitted

connections to the ducting

 Powder-coated surface (P1) or stainless steel construction (A2) not possible

#### **Materials**

**TVR-D-FL** 

Order code detail	Part	Material	Notes
	Casing	Galvanised sheet steel	
	Damper blade	Galvanised sheet steel	
	Damper blade seal	Thermoplastic elastomer (TPE)	
-	Shaft	Galvanised steel	
	Sensor tubes	Aluminium	
	Plain bearings	Plastic	
	Acoustic cladding	Galvanised sheet steel	
D	Rubber profile for the insulation of structure-borne noise	Rubber	
	Lining	Mineral wool	
	Casing	Galvanised sheet steel	
P1	Damper blade	Stainless steel, material no. 1.4301	
	Shaft	Stainless steel, material no. 1.4301	
	Casing	Stainless steel, material no. 1.4301	
A2	Damper blade	Stainless steel, material no. 1.4301	
	Shaft	Stainless steel, material no. 1.4305	

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#### Surfaces

Order code detail	Part	Surface	Notes
	Casing	Untreated	
-	Sensor tubes	Untreated	
P1	Casing	Powder-coated, RAL 7001, silver grey	
	Sensor tubes	Powder-coated, RAL 7001, silver grey	
40	Casing	Untreated	
A2	Sensor tubes	Powder-coated, RAL 7001, silver grey	

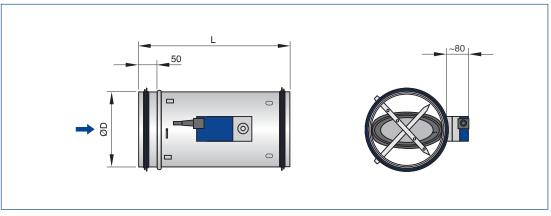
#### TVR, VARYCONTROL control components

Order code detail	Controlled variable	Controller	Differential pressure transducer	Actuator
Easy controller				
Easy	Volume flow rate	Easy controller TROX	Dynamic, integral	Integral
Compact controller, dynamic				
BC0		Compact controller with MP bus interface TROX/Belimo		
BL0		Compact controller with LonWorks interface TROX/Belimo		
ВМО		Compact controller with Modbus RTU interface (with connecting cable) TROX/Belimo		
BM0-J6	Volume flow rate	Compact controller with Modbus RTU interface (with socket) TROX/Belimo	Dynamic, integral	Integral
ХВО		Compact controller TROX/Gruner		
LN0		Compact controller Siemens		
LK0		Compact controller with KNX interface Siemens		
Compact controller, static				
SA0	Volume flow	Compact controller with SLC interface		Integral
SC0	rate	Sauter	Static, integral	Fast-running actuator, integral
Universal controller, dynamic				
B13		Universal controller TROX/Belimo		Actuator
B1B XC3	Volume flow rate	Universal controller TROX/Gruner	Dynamic, integral	Spring return actuator
Universal		THOA/GIUIIEI		
controller, static BP3				Actuator
BPB		Universal controller with MP bus interface		Spring return actuator
BPG		TROX/Belimo	Static	Fast-running actuator
BB3	Volume flow	Universal controller		Actuator
BBB	rate	TROX/Belimo		Spring return actuator
XD1		Universal controller	Static, integral	Actuator
XD3		TROX/Gruner	etatio, intograi	Spring return actuator
BR3				Actuator
BRB		Hadronia a statullar a 16 MD bio 16 a fair	Static, integral 100 Pa	Spring return actuator
BRG BS3		Universal controller with MP bus interface TROX/Belimo		Fast-running actuator Actuator
BSB			Static, integral 600 Pa	Spring return actuator
BSG				Fast-running actuator
BG3	Differential		Statia integral 100 D-	Actuator
BGB	pressure	Differential pressure controller	Static, integral 100 Pa	Spring return actuator
BH3		TROX/Belimo	Static, integral 600 Pa	Actuator
BHB				Spring return actuator
XE1		<b></b>	Static, integral 100 Pa	Actuator
XE3		Differential pressure controller TROX/Gruner	<b>,</b>	Spring return actuator
XF1 XF3			Static, integral 600 Pa	Actuator
лгэ				Spring return actuator

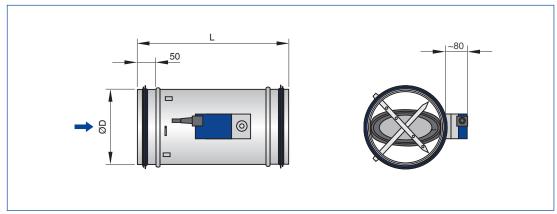
#### TVR, LABCONTROL control components

Order code detail	Controlled variable	Controller	Differential pressure transducer	Actuator
EASYLAB				
ELAB	Room supply air Room extract air Room pressure Single controller	EASYLAB controller TCU3	Static, integral	Fast-running actuator

#### TVR, Compact



#### **TVR**, Universal

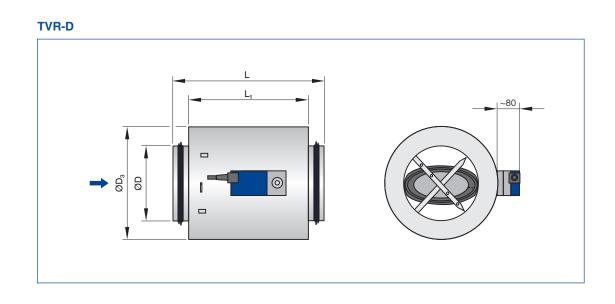


#### TVR

	Easy Compact	Universal LABCONTROL			
Nominal size		-	ØD	m	
Nominal Size	mm	mm	mm	kg	
100	310	600	99	3.3	
125	310	600	124	3.6	
160	400	600	159	4.2	
200	400	600	199	5.1	
250	400	600	249	6.1	
315	500	600	314	7.2	
400	500	600	399	9.4	

Compact: Easy and Compact controllers

Universal: All control components except Easy and Compact controllers

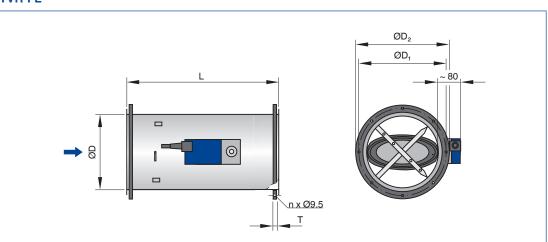


#### **TVR-D**

	Easy Compact		Univo LABCO				
Nominal size	size <u>L L<sub>1</sub> </u> mm mm		L	L L <sub>1</sub>		ØD <sub>3</sub>	m
Nominal Size			mm mm		mm	mm	kg
100	310	232	600	517	99	198	7.2
125	310	232	600	517	124	223	8.5
160	400	312	600	517	159	258	11.0
200	400	312	600	517	199	298	13.9
250	400	312	600	517	249	348	15.9
315	500	417	600	517	314	413	18.0
400	500	417	600	517	399	498	22.6

Compact: Easy and Compact controllers

Universal: All control components except Easy and Compact controllers

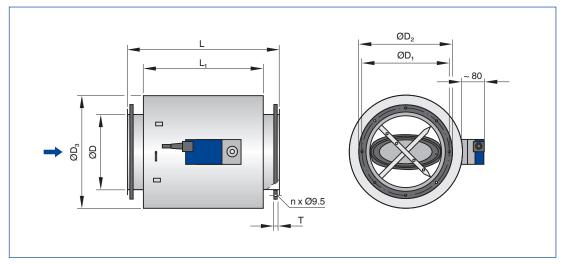


#### TVR-FL

	Easy Compact	Universal LABCONT ROL						
Nominal size	L	_	ØD	ØD <sub>1</sub>	ØD <sub>2</sub>	n	Т	m
Nominal Size	mm	mm	mm	mm	mm		mm	kg
100	290	580	99	132	152	4	4	3.9
125	290	580	124	157	177	4	4	4.2
160	380	580	159	192	212	6	4	5.3
200	380	580	199	233	253	6	4	6.5
250	380	580	249	283	303	6	4	7.8
315	480	580	314	352	378	8	4	10.3
400	480	580	399	438	464	8	4	13.3

Compact: Easy and Compact controllers

Universal: All control components except Easy and Compact controllers



#### TVR-D-FL

#### **TVR-D-FL**

	Easy Compact		Unive LABCO								
Nominal size	L	L <sub>1</sub>	L	L <sub>1</sub>	ØD	ØD <sub>1</sub>	ØD <sub>2</sub>	$OD_3$	n	т	m
Nominal Size	mm	mm	mm	mm	mm	mm	mm	mm		mm	kg
100	290	232	580	517	99	132	152	198	4	4	7.8
125	290	232	580	517	124	157	177	223	4	4	9.1
160	380	312	580	517	159	192	212	258	6	4	12.1
200	380	312	580	517	199	233	253	298	6	4	14.3
250	380	312	580	517	249	283	303	348	6	4	17.6
315	480	417	580	517	314	352	378	413	8	4	21.2
400	480	417	580	517	399	438	464	498	8	4	26.5

Compact: Easy and Compact controllers

Universal: All control components except Easy and Compact controllers

#### Installation and commissioning

- Any installation orientation (except units with static differential pressure transducer)
- TVR-D: For constructions with acoustic cladding, ducts on the room side should have cladding up to the acoustic cladding of the controller

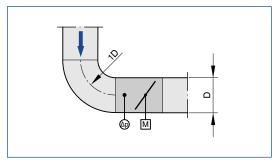
#### **Upstream conditions**

The volume flow rate accuracy  $\Delta \dot{V}$  applies to a straight upstream section of the duct. Bends, junctions or a narrowing or widening of the duct cause turbulence that may affect measurement. Duct connections, e.g. branches off the main duct, must comply with EN 1505. Some installation situations require straight duct sections upstream.

# Space required for commissioning and maintenance

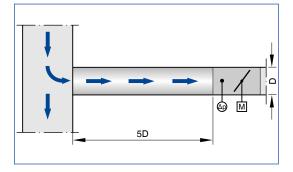
Sufficient space must be kept clear near any attachments to allow for commissioning and maintenance. It may be necessary to provide sufficiently sized inspection access openings.

#### Bend



A bend with a centre line curvature radius of at least 1D – without an additional straight duct section upstream of the VAV terminal unit – has only a negligible effect on the volume flow rate accuracy.

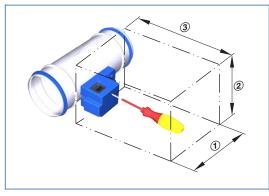
#### Junction



A junction causes strong turbulence. The stated volume flow rate accuracy  $\Delta \dot{V}$  can only be achieved with a straight duct section of at least 5D upstream. Shorter upstream sections require a perforated plate in the branch and before the VAV terminal unit. If there is no straight upstream section at all, the control will not be stable, even with a perforated plate.

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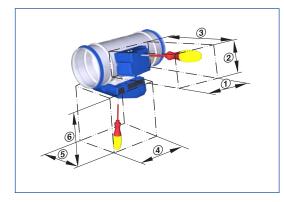
#### Access to attachments, attached on one side



#### Space requirement, control component on one side

Attachments	1	2	3	
Attachinents		mm		
VARYCONTROL				
Easy controller	250	200	300	
Compact controller	250	200	250	
Universal controller, dynamic	520	250	250	
LABCONTROL				
EASYLAB	550	350	400	

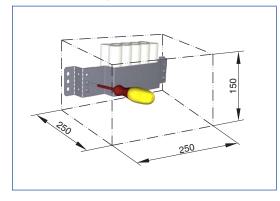
#### Access to attachments, attached on two sides



#### Space requirement, control components on two sides

Attachments	1	2	3	4	5	6		
Attachments	mm							
VARYCONTROL								
Universal controller, static	520	250	250	250	150	250		

#### Access to battery pack



Separate space for fixing and accessing the battery pack (LABCONTROL EASYLAB accessory)

#### **Principal dimensions**

#### ØD [mm]

VAV terminal units made of stainless steel: Outside diameter of the spigot VAV terminal units made of plastic: Inside diameter of the connecting spigot

ØD<sub>1</sub> [mm] Pitch circle diameter of flanges

ØD<sub>2</sub> [mm] Outside diameter of flanges

ØD<sub>4</sub> [mm] Inside diameter of the screw holes of flanges

L [mm] Length of unit including connecting spigot

Length of casing or acoustic cladding

B [mm] Duct width

**B**<sub>1</sub> [mm] Screw hole pitch of flange (horizontal)

#### Acoustic data

f<sub>m</sub> [Hz] Octave band centre frequency

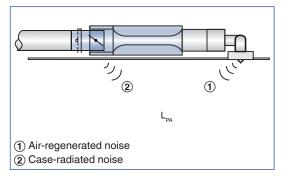
#### $L_{PA}$ [dB(A)]

A-weighted sound pressure level of airregenerated noise of the VAV terminal unit, system attenuation taken into account

### L<sub>PA1</sub> [dB(A)]

A-weighted sound pressure level of airregenerated noise of the VAV terminal unit with secondary silencer, system attenuation taken into account

#### **Definition of noise**



**B**<sub>2</sub> [mm] Outside dimension of flange (width)

B<sub>3</sub> [mm] Width of device

H [mm] Duct height

H<sub>1</sub> [mm] Screw hole pitch of flange (vertical)

H<sub>2</sub> [mm] Outside dimension of flange (height)

H<sub>3</sub> [mm] Unit height

n [] Number of flange screw holes

T [mm] Flange thickness

**m** [kg] Unit weight including the minimum required attachments (e.g. Compact controller)

#### L<sub>PA2</sub> [dB(A)]

A-weighted sound pressure level of caseregenerated noise of the VAV terminal unit, system attenuation taken into account

#### L<sub>PA3</sub> [dB(A)]

A-weighted sound pressure level of caseregenerated noise of the VAV terminal unit with acoustic cladding, system attenuation taken into account

All sound pressure levels are based on 20  $\mu Pa.$ 

#### **Volume flow rates**

V<sub>nom</sub> [m<sup>3</sup>/h] and [l/s] Nominal volume flow rate (100 %)

- The value depends on product type and nominal size
- Values are published on the internet and in technical leaflets, and stored in the Easy

Product Finder design software.

- Reference value for calculating percentages (e.g. V<sub>max</sub>)
- Upper limit of the setting range and maximum volume flow rate setpoint value for the VAV terminal unit

#### V<sub>min unit</sub> [m<sup>3</sup>/h] and [l/s]

Technically possible minimum volume flow rate

- The value depends on product type, nominal size and control component (attachment)
- Values are stored in the Easy Product Finder design software
- Lower limit of the setting range and minimum volume flow rate setpoint value for the VAV terminal unit
- Depending on the controller, setpoint values below V<sub>min unit</sub> (if V<sub>min</sub> equals zero) may result in unstable control or shut-off

#### V<sub>max</sub> [m<sup>3</sup>/h] and [l/s]

Upper limit of the operating range for the VAV terminal unit that can be set by customers

- $\dot{V}_{max}$  can only be smaller than or equal to  $\dot{V}_{nom}$
- In case of analog signalling to volume flow controllers (which are typically used), the set maximum value (V<sub>max</sub>) is allocated to the

setpoint signal maximum (10 V) (see characteristic)

#### V<sub>min</sub> [m<sup>3</sup>/h] and [l/s]

Lower limit of the operating range for the VAV terminal unit that can be set by customers

- $\dot{V}_{min}$  should be smaller than or equal to  $\dot{V}_{max}$
- Do not set V<sub>min</sub> smaller than V<sub>min unit</sub>, otherwise the control may become unstable or the damper blade may close
- V<sub>min</sub> may equal zero
- In case of analog signalling to volume flow controllers (which are typically used), the set minimum value (V<sub>min</sub>) is allocated to the setpoint signal minimum (0 or 2 V) (see characteristic)

#### <sup>V</sup> [m<sup>3</sup>/h] and [l/s]

Volume flow rate

#### Δ<sup>'</sup> [± %]

Volume flow rate tolerance from setpoint value

#### ΔV<sub>warm</sub> [± %]

Volume flow rate tolerance for the warm air flow of dual duct terminal units

#### **Differential pressure**

#### ∆p<sub>st</sub> [Pa]

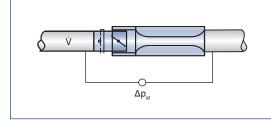
Static differential pressure

#### Δp<sub>st min</sub> [Pa]

Static differential pressure, minimum

 The static minimum differential pressure is equal to the pressure loss of the VAV terminal unit when the damper blade is open, caused by flow resistance (sensor tubes, damper mechanism)

#### Static differential pressure



- If the pressure on the VAV terminal unit is too low, the setpoint volume flow rate may not be achieved, not even when the damper blade is open
- Important factor in designing the ductwork and in rating the fan including speed control
- Sufficient duct pressure must be ensured for all operating conditions and for all terminal units, and the measurement point or points for speed control must have been selected accordingly to achieve this

#### Construction

#### Galvanised sheet steel

- Casing made of galvanised sheet steel
- Parts in contact with the airflow as described for the product type
- External parts, e.g. mounting brackets or covers, are usually made of galvanised sheet steel

#### Powder-coated surface (P1)

- Casing made of galvanised sheet steel, powder-coated RAL 7001, silver grey
- Parts in contact with the airflow are powdercoated or made of plastic
- Due to production, some parts that come into contact with the airflow may be stainless steel or aluminium, powder-coated
- External parts, e.g. mounting brackets or

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covers, are usually made of galvanised sheet steel

#### Stainless steel (A2)

- Casing made of stainless steel 1.4201
- Parts in contact with the airflow are powdercoated or made of stainless steel
- External parts, e.g. mounting brackets or covers, are usually made of galvanised sheet